# illbruck making it perfect.

### **Description**

TP600 is a soft and flexible open cell polyurethane foam, impregnated with an acrylic based, UV stabilised resin. The resin is water repellent and contains a fire retardant. It is supplied as pre-compressed rolls with a self-adhesive side to aid initial location. Weather tight against the most severe combinations of wind and rain, it satisfies most expectations as an external weather seal in building and civil engineering applications. With full BBA approval, the product has been extensively tested and has a proven reputation across both the UK and Europe. (Cert. 96/3309)

#### Colour

Anthracite and grey

#### **Standard Sizes**

Joint / Gap Size	Joint Depth /		
to be Filled mm	Tape Width mm (b)	Tape Order Reference	Roll Length (m)
2	10	10 / 2	12.5
3	10	10 / 3	10
3	20	20 / 3	10
3-7	10	10 / 3-7	8
3-7	15	15 / 3-7	8
3-7	20	20 / 3-7	8
5-10	10	10 / 5-10	5.6
5-10	15	15 / 5-10	5.6
5-10	20	20 / 5-10	5.6
7 - 12	15	15 / 7-12	4.3
7 - 12	20	20 / 7-12	4.3
7 - 12	25	25 / 7-12	4.3
8- 15	15	15 / 8-15	3.3
8- 15	20	20 / 8-15	3.3
8- 15	30	30 / 8-15	3.3
10- 18	20	20 / 10-18	4.5
10- 18	25	25 / 10-18	4.5
10 - 18	30	30 / 10-18	4.5
13 - 24	20	20 / 13-24	5.2
13 - 24	25	25 / 13-24	5.2
13 - 24	30	30 / 13-24	5.2
17 - 32	30	30 / 17-32	4
17 - 32	35	35 / 17-32	4
28-40	40	40 / 28-40	2.7

### **Tape Selection**

- The tape should be selected so that the roll width (joint depth) is at least equal to the tape thickness (joint width) in service.
- For applications outside of this instruction, please consult our sales office.



# **TP600**

# Compriband 600

## Usage / Purpose

TP600 is an impregnated joint sealing tape for use in a wide variety of movement joints including window perimeter seals and other applications

# Key Benefits

- 15 year performance guarantee
- Weather seal for wind-driven rain
- Breathable for vapour diffusion
- Continually expands and contracts to accommodate movement whilst still sealing the joints
- · Thermal and acoustic insulation



"i3" Window Sealing System;
Part of the state of the art, iftapproved sealing system, with a
15 year guarantee.\* This system
fulfils the EnEV requirements with
regards to airtightness.; \*Under
the conditions specified by the
manufacturers. Only valid on
receipt of the correct registration
documents in accordance with
terms and conditions, available on
request.



BBA Accredited Certificate N° 96/3309 and Certificate N° 12/4891 as part of the i3 system.



# Compriband 600

#### **Technical Information**

Property Test Method Result				
Building Classification	DIN 4102	B1, self-extinguishing, P-NDS 04-229		
Exposure Class for Impregnated Foam Tapes	DIN 18542	BG1		
Thermal Conductivity	DIN 52612	$\lambda_{10} < 0.048  \text{W/m/K}$		
Vapour Resistivity	DIN 52615	$\mu$ < 100		
Resistance to Root Penetration	DIN 4062	The requirements of DIN standards are met		
Air Permeability	DIN 18542	$\alpha < 0.1 \text{ m}^3 / [\text{h.m.}(\text{daPa})2/3]$		
Weathertight Against Driving Rain	DIN 18542 / DIN EN 1027	The requirements of the DIN standard are met up to the described joint sizes, giving a minimum of 600 Pa, independently supervised by MPA Hannover		
Compatability with Conventional Construction Materials	DIN 18542	No signs of corrosion observed on iron, zinc, steel, galvanised steel, aluminium, and copper. No adverse effects with concrete, aerated concrete, brick, some stones, PVC, Plexiglas or timber		
Life Expectancy		> 25 years		
Performance Guarantee		15 year warranty* on performance		
Service Temperature	-30°C to +90°C			
Storage		Store rolls horizontally and in original carton between +1°C and +25°C in dry conditions and away from direct sunlight. Re-seal packaging between use to prevent expansion during storage.		
Shelf Life	2 years when stored in its original unopened containers.			

<sup>\*</sup>Under the conditions specified by the manufacturers. Only valid on receipt of the correct registration documents in accordance with terms and conditions, available on request.

#### **Application**

- Detailed application instructions are available and provided with every order.
- After measuring the width of the joint and ensuring the total movement is within the capacity of the selected tape size, application may proceed.
- Cut off the preliminary strip and the opening wedge at the start of the roll.
- If installing tape into a construction joint with a cross-joint, it may initially be applied either horizontally or vertically (from bottom to top.) However, when applying to a door or window frame the horizontal seals must be applied before the vertical ones (Fig. 1.) Tape must be applied with the adhesive side to the frame when working with fenestration but may be applied in any order when working with construction joints. In both cases do not stretch the tape. When working in damp or cold conditions a wood wedge should be used to hold the tape in position until it is expanded. Ensure the tape is recessed by a minimum of 2 mm. (Fig. 4.)
- When calculating the length of tape to be fitted, add 10 mm/m to the actual joint length. Be sure to measure the opening and not the window.
- At the end of a roll, cut off the tape wedge finish. Repeat
  the process with a new roll, making a close compressed
  butt connection as shown in Fig. 2. At cross of crucifix joint,
  install as per Fig. 3.
- If the seal is to be tested using the CWCT (TN41) hose test, we recommend a minimum tape width of 25 mm. The tape should be allowed 7- 10 days conditioning in the joint before testing.
- When installing TP600 between a window and a sloping sub-cill, the joint must be no more than 5° out of parallel.
   The TP600 should be applied to the 'level' face of the joint.

### **Health & Safety Precautions**

Safety data sheet must be read and understood before use.

# Compriband 600



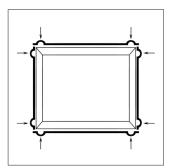


Fig. 1 Tape application at corners Note oversize length 10 mm/m



Fig. 2 Compression of tape to make weathertight butt joints

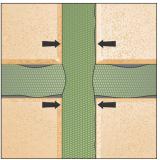


Fig. 3 Compression of tape to make weathertight cross joints

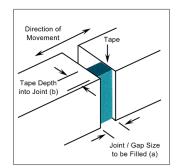


Fig. 4 Tape Selection

### Technical Service

tremco illbruck has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 0191 419 0505.

## **Guarantee / Warranty**

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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